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SIGG reusable beverage bottles. NubiusOrganics.com. For a 15% discount, use coupon code COOP15.

## 2. TRAVEL MUGS/SPORTS BOTTLES.

Americans used 28.9 million single-use, plastic water bottles in 2005, which required 47 million barrels of fossil fuels to make. (See p. 29 for more on the plastic bottle problem.) Plus, companies are privatizing and draining aquifers around the world, making bottled water use a human rights issue, too. For water on the go, nothing beats a safe, sustainable, reusable travel mug or sports bottle. Swiss-made SIGG sports bottles are made from aluminum, with a water-based, nontoxic lining that's aluminum-, plastic-, and petroleum-free, so no weird chemicals will leach into your drinks. SIGG workers also earn living wages under fair conditions.